

Date: Wednesday, 21/01/2009 1:39:52 PM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : 412 SKI- MID
 Job Number : 45021
 Estimate Number : 13478
 P.O. Number :
 This Issue : 21/01/2009 S.O. No. :
 Prsht Rev. : NC
 First Issue : // Type : MACHINED PARTS
 Previous Run : 40628
 Written By : *[Signature]*
 Checked & Approved By : *[Signature]* 09-01-21
 Comment : Est Rev:A New Issue 08-07-18 JLM Verified By:DD
 Est Rev:B 08-09-10 revA as per dwg (ecn 08-513) DD verified by:EC

Part Number : D37953
 Drawing Number : D3795 REVA
 Project Number : N/A
 Drawing Revision : A
 Material :
 Due Date : 28/01/2009 Qty: 1 Um: Each

Additional Product

HAI Show Only

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MUHMWB10 UHMW 1" Black



Comment: Qty.: 2.7930 sf(s)/Unit Total : 2.7930 sf(s)

UHMW 1" Black

Batch: *110520*

B 9-1-22

①

2.0 MFG ENGINEERING MFG ENGINEERING



Comment: MFG ENGINEERING
 Program Batch Number

N/A [Signature] 09.02.02

3.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET
 1-Cut as per Dwg File D3795-3 Blank

B 9-1-22

2-Deburr if necessary

4.0 HAAS1 HAAS CNC VERTICAL MACHINING #1



Comment: HAAS CNC VERTICAL MACHINING #1

1- Mill as per Folio FA732 Rev: *AA* & Dwg D3795 Rev: *A*

2-Deburr per dwg D3795

K.A 09/01/28

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 412 SKI- MID

Job Number: 45021

Part Number: D37953

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

A.A 09/01/28

6.0

QC8

SECOND CHECK



Comment: SECOND CHECK

N/A J.L.M. 09.02.02

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ENX LAB

J.L.M. 09.02.02

8.0

QC21

FINAL INSPECTION/W/O RELEASE



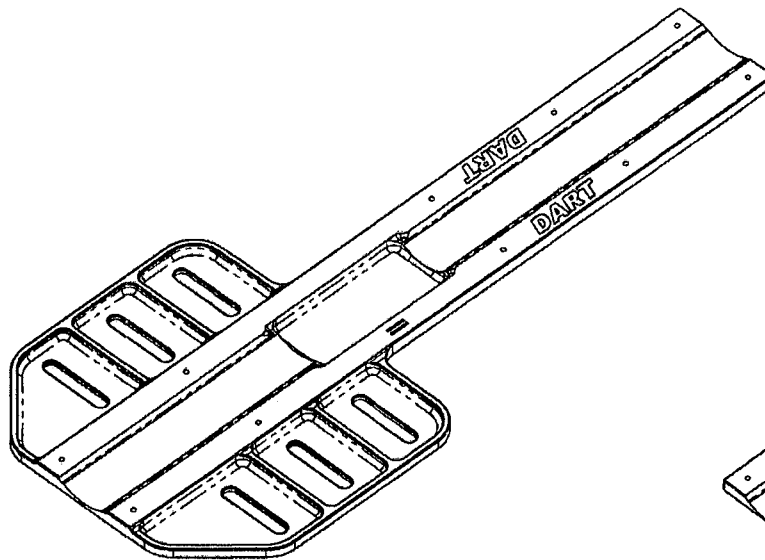
Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

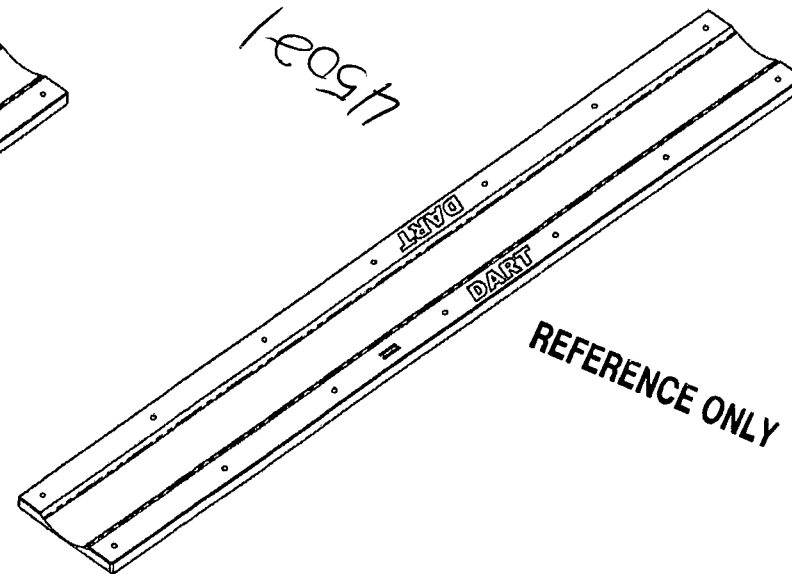


MF 09-01-30

Show only - 00579



D3795-1 412 SKI - FWD SECTION



D3795-3 412 SKI - MID SECTION

REFERENCE ONLY

RELEASED
08.07.08

NOTES:

- 1) MATERIAL: UHMW BLACK TIVAR 1000 VIRGIN MATERIAL
REF DART SPEC MUHMB
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: - ENGRAVE WITH DART P/N "D3795-X" AND B/N "BXXXXX" USING 0.13 HIGH LETTERS TO MAX DEPTH OF 0.010
- ENGRAVE WITH DART LOGO USING 1.00 HIGH LETTERS TO MAX DEPTH OF 0.012
- 7) WEIGHT: D3795-1 = 9.37 lbs
D3795-3 = 7.87 lbs

A		NEW ISSUE		MB	08.07.08
REV.		DESCRIPTION		BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN					
CHECKED		DRAWING NO.		REV. A	
MFG. APPR.		D3795		SHEET 1 OF 3	
APPROVED		TITLE		SCALE	
DE APPR.		412 SKI SECTIONS		NTS	
DATE	08.07.08	COPYRIGHT © 2008 BY DART AEROSPACE LTD			
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